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**IN THE CLAIMS:** 

Please cancel claim 6 without prejudice.

Please amend the claims as follows.

1. (Currently amended) A multi-bit phase change memory cell, comprising:

a stack of a plurality of conductive layers including a first outer conductive layer

disposed at one side of the memory cell and a second outer conductive layer disposed at a side

opposite to the one side of the memory cell and a plurality of phase change material layers, each

of the phase change material layers disposed between a corresponding pair of conductive layers

and having electrical resistances that are different from one another, and wherein each of said

plurality of phase change material layers has a different height from one another and wherein the

height of each of the plurality of phase change layers increases along a direction from the first

outer conductor layer to the second outer conductive layer and a surface area of each of the

plurality of phase change layers decreases along the direction from the first outer conductor layer

to the second outer conductive layer.

2. (Currently amended) The multi-bit phase change memory cell of claim 1, the

plurality of conductive layers including a first outer conductive layer disposed at one side of the

memory cell and a second outer conductive layer disposed at a side opposite to the one side of

the memory cell, wherein the electrical resistance of each of the plurality of phase change

material layers increases along a the direction from the first outer conductive layer to

the second outer conductive layer.

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3. (Original) The multi-bit phase change memory cell of claim 1, wherein each of the

plurality of phase change material layers have the same resistivity.

4. (Original) The multi-bit phase change memory cell of claim 1, wherein each of the

plurality of phase change material layers have a different phase transition temperature.

5. (Original) The multi-bit phase change memory cell of claim 1, wherein each of the

plurality of phase change material layers have the same phase transition temperature.

6. (Canceled)

7. (Original) The multi-bit phase change memory cell of claim 1, the plurality of

conductive layers including a plurality of intermediate conductive layers disposed between the

first and second outer conductive layers, each of the intermediate conductive layers having the

same dimensions as an adjacent phase change material layer.

8. (Original) The multi-bit phase change memory cell of claim 1, further comprising a

dielectric layer formed between the first outer electrode and the second outer electrode and along

sides of at least one other conductive layer and a phase change material layer disposed directly

adjacent to the at least one other conductive layer.

9. (Original) The multi-bit phase change memory cell of claim 1, wherein the phase

change material layers are made of the same material.

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10. (Original) The multi-bit phase change memory cell of claim 1, wherein each of the phase change material layers are made of a different material.

- 11. (Original) The multi-bit phase change memory cell of claim 1, wherein the phase change material layers are made of Ge<sub>2</sub>Sb<sub>2</sub>Te<sub>5</sub>.
- 12. (Original) The multi-bit phase change memory cell of claim 1, wherein the plurality of conductive layers are made of at least one of TiN, W, TiW, Ta, TaN, Ti, Al, Cu, and Pt.
- 13. (Original) The multi-bit phase change memory cell of claim 1, wherein the number of phase change material layers is equal to 2<sup>n</sup>, where n is the number of bits stored in the memory cell.

Claims 14-21 (Canceled)

22. (Currently amended) A multi-bit phase change memory, comprising:

an array of multi-bit phase change memory cells, each of the multi-bit phase change
memory cells comprising:

a stack of a plurality of conductive layers <u>including a first outer conductive layer</u> disposed at one side of the memory cell and a second outer conductive layer disposed at a side opposite to the one side of the memory cell and a plurality of phase change material layers, each of the phase change material layers disposed between a corresponding pair of conductive layers and having electrical resistances that are different from one another;

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a programming circuit that writes data to the array of multi-bit phase change memory

cells; and

a sensing circuit that reads out data from the array of multi-bit phase change memory

cells, and wherein each of said plurality of phase change material layers has a different height

from one another and wherein the height of each of the plurality of phase change layers increases

along a direction from the first outer conductor layer to the second outer conductive layer and a

surface area of each of the plurality of phase change layers decreases along the direction from the

first outer conductor layer to the second outer conductive layer.

23. (Original) The method of claim 22, wherein the plurality of phase change material

layers are made of Ge<sub>2</sub>Sb<sub>2</sub>Te<sub>5</sub>.

24. (Canceled)

25. (Canceled)

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